

SIDESTAND SPRING KIT
KIT P/N 2202721 (2000-2001 SportCruiser™ Models)
KIT P/N 2202779 (2000-2001 Standard and Deluxe)
KIT P/N 2202824 (All 1999 Models)

Application

1999-2001 Victory Motorcycles (All Models)

Before you begin, read the instructions and make sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

The kit includes:

Refer to Safety Recall Bulletin V-03-05

THE NEW AMERICAN MOTORCYCLE™



Qty.	Part Description	Part No.	Notes
1	Sidestand (1999 models only)	5910052	Sidestand included in Kit 2202824 only
1	Sidestand Pad (All Kits)	5412662	
1	Bracket, Spring, Long	5631601	(All except SportCruiser™ models)
1	Bracket, Spring, Short	5631599	(SportCruiser™ models only)
1	Sidestand Spring (All Kits)	7043056	
1	Screw, Socket Head 10 x 50 (All Kits)	7518370	
2	Flat Washer 6 x .8 (All Kits)	7556121	
2	Rivet, Stainless, Semi-Tubular (All Kits)	7661064	
1	Instructions	9919404	

You will need to supply:

8mm Hex Drive Socket	6mm Hex Drive socket or 6mm Hex Wrench	15mm combination wrench	Center Punch	Hand-held angle grinder with abrasive disc (approx 4-5 inch diameter)
Ratchet				
Torque Wrench				
Pliers				
Face Shield				
1/4" Drift Punch (Flat punch)				
Brass Hammer				
Gloves				

IMPORTANT SAFETY INFORMATION - READ ALL WARNINGS BEFORE YOU BEGIN!

• SECURE THE MOTORCYCLE

Make sure the motorcycle is stabilized on a flat surface or lift, so sidestand can be removed or retracted while working. Be sure vehicle is secured and supported properly. Severe personal injury or death can occur if the vehicle tips or falls.

• SIDESTAND SPRING PEG REMOVAL

This procedure recommends the use of a hand held angle grinder equipped with an abrasive cut-off disc to remove (cut) the sidestand spring peg from the lower left side frame cradle. Sparks will be created during the grinding procedure that could ignite any fuel, oil, flammable materials or vapors on or around the motorcycle. This procedure should only be performed in a well ventilated area. Inspect the vehicle for any fuel or oil leaks before you begin. Cover any flammable materials that could be ignited by grinding sparks. Wear eye and face protection and gloves. Be sure the grinder you use is designed for this type of grinding operation.

• EXHAUST SYSTEM

The engine and exhaust system become very hot during operation and remain hot for a period of time after the engine is shut off. Wear insulated protection for hands and arms, or wait until the engine and exhaust system have cooled before working on the machine.

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Hand-held angle grinder with abrasive disc (approx 4-5 inch diameter)			

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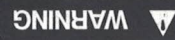
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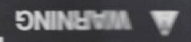
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THE NEW AMERICAN MOTORCYCLE

Instructions - Side Stand Spring Kit Installation

Refer to photos on page 3

Sidestand Pad Removal

1. Loosen the two 8mm socket head bolts securing floorboard or footpeg support to frame. Remove the rearmost bolt and nut.
2. Be sure motorcycle is secured and sidestand is in the retracted (up) position. Remove sidestand bolt, nut, and spring. Discard spring.

3. Place the sidestand in a soft-jawed vise. (1999 use sidestand from kit) (Photo 1)
4. Remove the side stand rubber pad with a pliers to expose the rivets (except 1999). (Photo 1)

5. Using an angle grinder, cut off the head of both rivets. Be careful to avoid grinding wheel contact with the finished area of the stand. (Photo 2)
6. Drive the rivets out of the sidestand foot from top to bottom with a suitable drift punch. (Photo 3)

Sidestand Pad Installation

7. Install sidestand pad from kit, with open end on the trailing edge of the stand. (Photo 4)
8. Install rivets from kit from top to bottom. (Photo 4)

9. Invert the sidestand and place washers over rivets. (Photo 5)

10. Hold washers and rivets in place and set the sidestand on a hard surface (such as the anvil of a vise) with hollow end of rivets facing upward. Push the washers as far down as possible. Be sure the washers are at least 1/16 - 1/8 inch (1.5-3mm) below the hollow end of the rivets.

11. Peen hollow end of rivets with a commercially available rivet tool (See inset of Photo 6)

- Be sure rivets, washers and pad are secure. Correct pad installation shown in Photo 7.
- NOTE:** An alternative method is to use a center punch to start a flare on hollow end of rivet, then use a 1/4 inch drift (flat) punch to complete the peening operation.

Remove Sidestand Spring Peg From Frame Cradle

12. Using the grinder, cut off the sidestand spring peg as close to the frame cradle as possible. Use care not to damage the crankcase or frame. (Photo 8 & 9)
13. Apply touch up paint or primer to exposed bare metal.

Mount Sidestand Spring Bracket

14. Obtain the sidestand spring bracket from kit. NOTE: SportCruiser™ kits have a short bracket (PN 5631599 with 38mm hole centers) and Standard or Deluxe Cruiser kits have a long bracket (PN 5631601 with 65mm hole centers).

15. Slide threaded end of sidestand spring bracket into cavity between frame cradle and engine crankcase, in alignment with rear floorboard or footpeg support bracket bolt hole. Spring hook must face rear of vehicle, and be positioned in approximately the same position as spring peg that was removed in Step 12. (Photo 10)
16. Re-install rear floorboard or footpeg support bolt and screw it into the threaded hole of bracket. (Photo 10)

17. Torque front and rear floorboard or footpeg support bolts to 35 ft. lbs. (47.5 Nm).
18. Place one end of sidestand spring from kit through hole in bracket from outside to inside. (Photo 11)
19. **1999 Models Only:** Attach spring to the sidestand from kit with open end of spring hook trailing. (Photo 10)
- 2000-2001 Models: Attach spring to existing sidestand with open end of spring hook trailing. (Photo 11)

20. Lightly grease the sidestand pivot bolt.
21. With sidestand in the retracted position (up), pull sidestand straight rearward against spring tension until bolt can be inserted from top to bottom. Install bolt and nut. Torque nut to 35 ft. lbs. (47.5 Nm).

22. Check sidestand to be sure it moves freely, and returns to the fully retracted position.

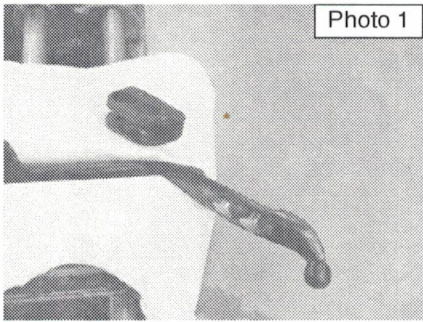


Photo 1

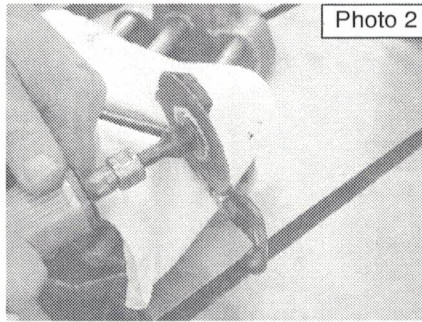


Photo 2

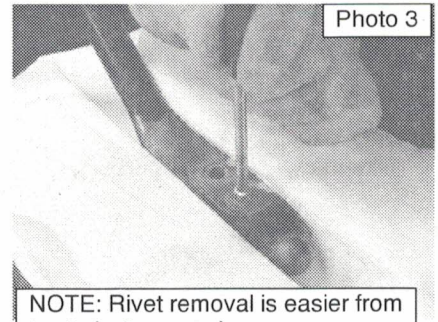


Photo 3

NOTE: Rivet removal is easier from top to bottom as shown

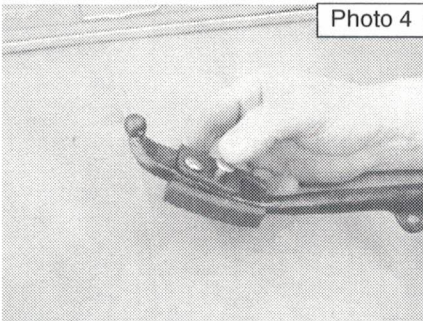


Photo 4

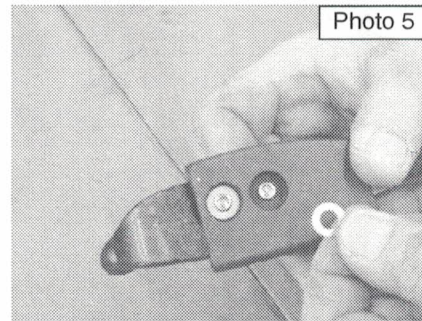


Photo 5

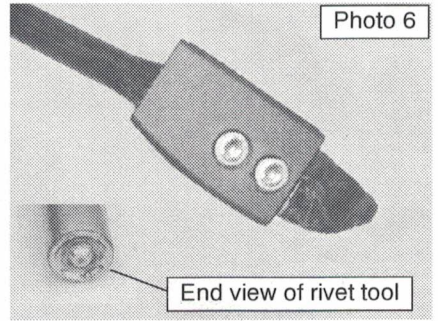


Photo 6

End view of rivet tool

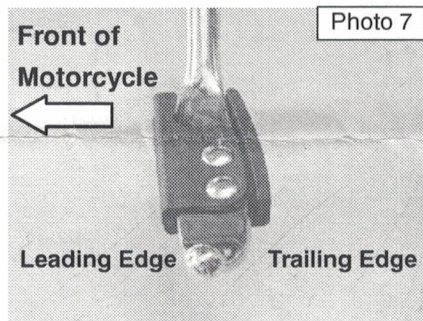


Photo 7

Front of
Motorcycle

Leading Edge

Trailing Edge

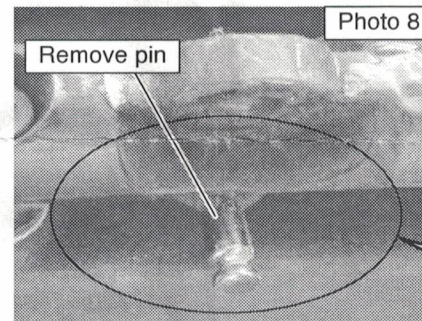


Photo 8

Remove pin

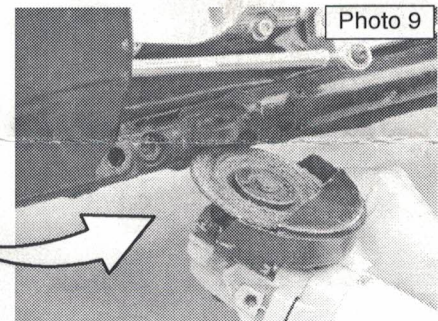


Photo 9

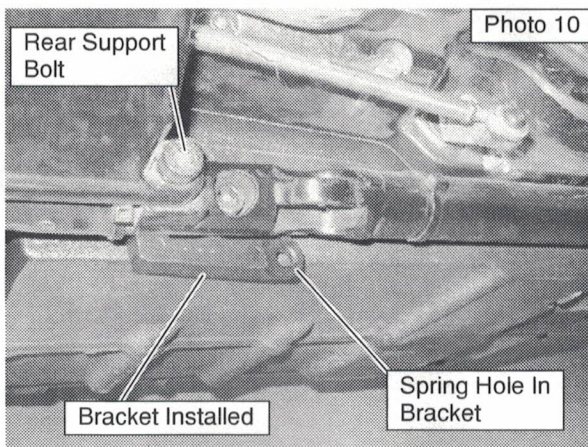


Photo 10

Rear Support
Bolt

Bracket Installed

Spring Hole In
Bracket

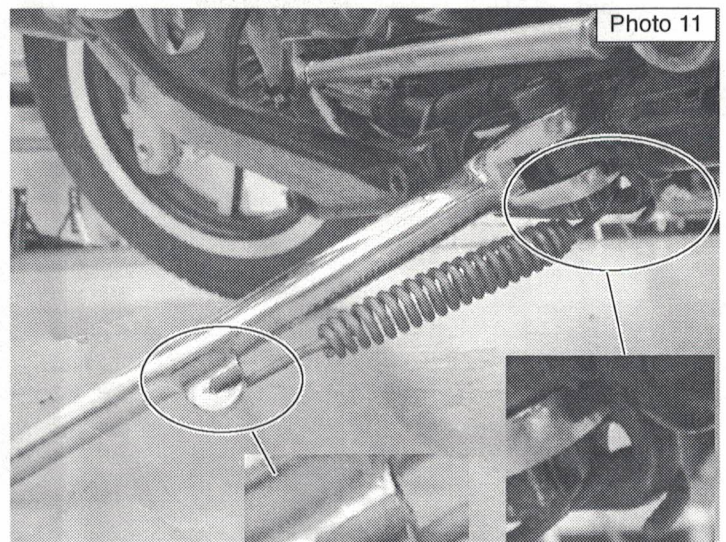


Photo 11

Spring Hook Detail

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